

SILVER SEAL II PASTE SEALANT



seal
it!
INDUSTRIAL
SEALANTS

Applying Silver Seal II Paste Sealant to Joint Surface

Apply Silver Seal II Paste Sealant to joint surface as evenly as possible with a spatula or by caulking a bead from a caulking gun. Be sure the surface is free and clear of dirt and oil products.

After material has been spread or caulked, assemble joint and tighten all bolts. Apply service heat to recommended curing program.

Silver Seal II can be applied to warm surfaces up to 120°F. For best results, joint sealant spreads easier when surface is cold.

Surface Conditions

Smooth to rough acceptable.

Catalyst Usage if Necessary

Will reduce cure time.

Applications

See Sealant Fact Sheet.

Chemical Resistance

See Chemical Resistance Sheet.

Cleanup

Scrape off old sealant and clean joint with mineral spirits. Reapply sealant to joint following above directions.

Storage

Keep in cool, dry area. Keep in refrigerated unit if possible. This will extend the shelf life some.

Shelf Life

One year in metal containers
Six months in tubes

Packaging

Quarts, gallons, 5 gallons, 55 gallons, tubes

Cured State

Rubbery to leather

Temperature Rating

950°F

Pressure Rating

750 psi

Surface Condition

Free of dirt and oils

Tools

Spatula or standard
caulking gun

Cure Times

60 minutes at 400°F
without pressure
4-6 hours at 225°F
without pressure

Compressibility after Closing the Joint

.002/inch, maximum
gap (.020)

