

## **Product**

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- Silver Seal II
- Temp-Tite II
- Turbo Liquids
- Steel Seal
- Duct-Tite Caulk

All of the above sealants are heat curable. Please see the following chart for catalyzing our products.

## **Without Catalyst**

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- 225°F – 4 - 6 hours
- 400°F – 60 minutes

## **With Catalyst**

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- 225°F. – 1-2 hours
- 400°F. – 15-30 minutes

Apply catalyst directly into the liquid or paste sealants at the ratio of 2 ounces per quart. To apply to the Temp-Tite II string, you may aspirate the catalyst on the outer skin of the sealant. Use all information on the safety data sheet for handling catalyst.

## **Mixing of Catalyst**

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Premix the catalyst into the above sealants at the ratio of 2 ounces per quart. You may aspirate catalyst onto Temp-Tite II string. If further catalyzing is needed, just add another unit of accelerator.

When service heat is not available, please use heat guns or infrared heat sources.

The catalyst is supplied in two-ounce units only.